



USA MADE . UNION MADE

P R O U D L Y M A N U F A C T U R I N G I N T H E U S A S I N C E 1 9 0 7

ICON KEY

NFPA 70E.....	
NFPA 2112.....	
MADE IN THE USA.....	
UNION MADE.....	

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FR KNIT SHIRTS



10701-01 LS Henley

10703-01 Long Sleeve Tee

**FR ULTRASOFT KNIT LONG SLEEVE T-SHIRT**

- Indura rib knit collar and cuffs
- Sewn with Nomex® thread
- Left chest pocket
- 3 button placket front on Henley
- USA Made. Union Made.
- Fabric/Material: 6 oz UltraSoft® Interlock
88% Cotton, 12% Nylon



OSHA 1910.269	✓
ASTM F1506	✓
NFPA 70E	✓
CSA Z462	✓
ARC RATING	11 cal/cm ²
CAT	2
SIZE	SM-4X
STOCK	✓



10701-03 LS Henley

10703-03 Long Sleeve Tee

**FR ULTRASOFT KNIT LONG SLEEVE T-SHIRT**

- Indura rib knit collar and cuffs
- Sewn with Nomex® thread
- Left chest pocket
- 3 button placket front on Henley
- USA Made. Union Made.
- Fabric/Material: 6 oz UltraSoft® Interlock
88% Cotton, 12% Nylon



OSHA 1910.269	✓
ASTM F1506	✓
NFPA 70E	✓
CSA Z462	✓
ARC RATING	11 cal/cm ²
CAT	2
SIZE	SM-4X
STOCK	✓



10701-65 LS Henley

10703-65 Long Sleeve Tee

**FR ULTRASOFT KNIT LONG SLEEVE T-SHIRT**

- Indura rib knit collar and cuffs
- Sewn with Nomex® thread
- Left chest pocket
- 3 button placket front on Henley
- USA Made. Union Made.
- Fabric/Material: 6 oz UltraSoft® Interlock
88% Cotton, 12% Nylon



OSHA 1910.269	✓
ASTM F1506	✓
NFPA 70E	✓
CSA Z462	✓
ARC RATING	11 cal/cm ²
CAT	2
SIZE	SM-4X
STOCK	✓



10896-03

**UNION LINE FR LONG SLEEVE HENLEY**

- Arc Rating: 13 cal/cm²
- CAT 2
- Raglan sleeves
- 3 Button placket
- USA Made. Union Made.
- Fabric/Material: 6.5 oz 50% Modacrylic, 25% Cotton, 13% Aramid, 12% Lyocell

OSHA 1910.269	✓
ASTM F1506	✓
NFPA 70E	✓
CSA Z462	✓
NFPA 2112	✓
ARC RATING	13 cal/cm ²
CAT	2
SIZE	SM-4X
STOCK	✓

10896-01

**UNION LINE FR LONG SLEEVE HENLEY**

- Arc Rating: 13 cal/cm²
- CAT 2
- Raglan sleeves
- 3 Button placket
- USA Made. Union Made.
- Fabric/Material: 6.5 oz 50% Modacrylic, 25% Cotton, 13% Aramid, 12% Lyocell

OSHA 1910.269	✓
ASTM F1506	✓
NFPA 70E	✓
CSA Z462	✓
NFPA 2112	✓
ARC RATING	13 cal/cm ²
CAT	2
SIZE	SM-4X
STOCK	✓



Union Made in AMERICA

Union Line's roots go back over a century to 1907. Every Union Line garment has and still is manufactured with skill and precision by union members. We remain firmly committed to the union movement realizing the importance of creating and maintaining jobs in the USA.



10899-01



UNION LINE FR LONG SLEEVE T-SHIRT

- Arc Rating: 13 cal/cm²
- CAT 2
- Raglan sleeves
- USA Made. Union Made.
- Fabric/Material: 6.5 oz 50% Modacrylic, 25% Cotton, 13% Aramid, 12% Lyocell

OSHA 1910.269	✓
ASTM F1506	✓
NFPA 70E	✓
CSA Z462	✓
NFPA 2112	✓
ARC RATING	13 cal/cm ²
CAT	2
SIZE	SM-4X
STOCK	✓

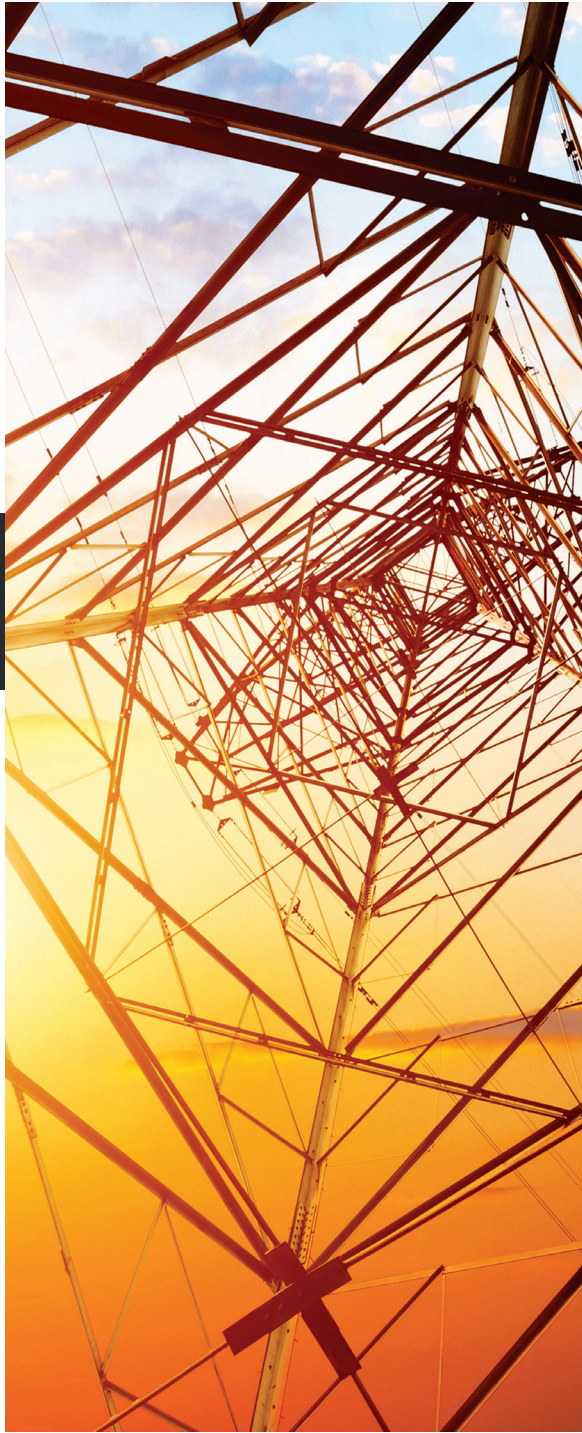
10899-03



UNION LINE FR LONG SLEEVE T-SHIRT

- Arc Rating: 13 cal/cm²
- CAT 2
- Raglan sleeves
- USA Made. Union Made.
- Fabric/Material: 6.5 oz 50% Modacrylic, 25% Cotton, 13% Aramid, 12% Lyocell

OSHA 1910.269	✓
ASTM F1506	✓
NFPA 70E	✓
CSA Z462	✓
NFPA 2112	✓
ARC RATING	13 cal/cm ²
CAT	2
SIZE	SM-4X
STOCK	✓



FR WORK SHIRT

Westex UltraSoft®

Ready for Work

For enhanced protection Westex UltraSoft® is the premium choice for superior comfort, improved safety and above average durability. With a unique blend of 88% cotton and 12% high-tenacity nylon, UltraSoft garments provide a smooth feel for increased comfort and the FR material delivers exceptional performance and reliability when laundered correctly. Technologically advanced Westex UltraSoft is the gold standard in advanced flame resistant fabric and will be the garment you trust for comfort, protection and durability.



10333-01



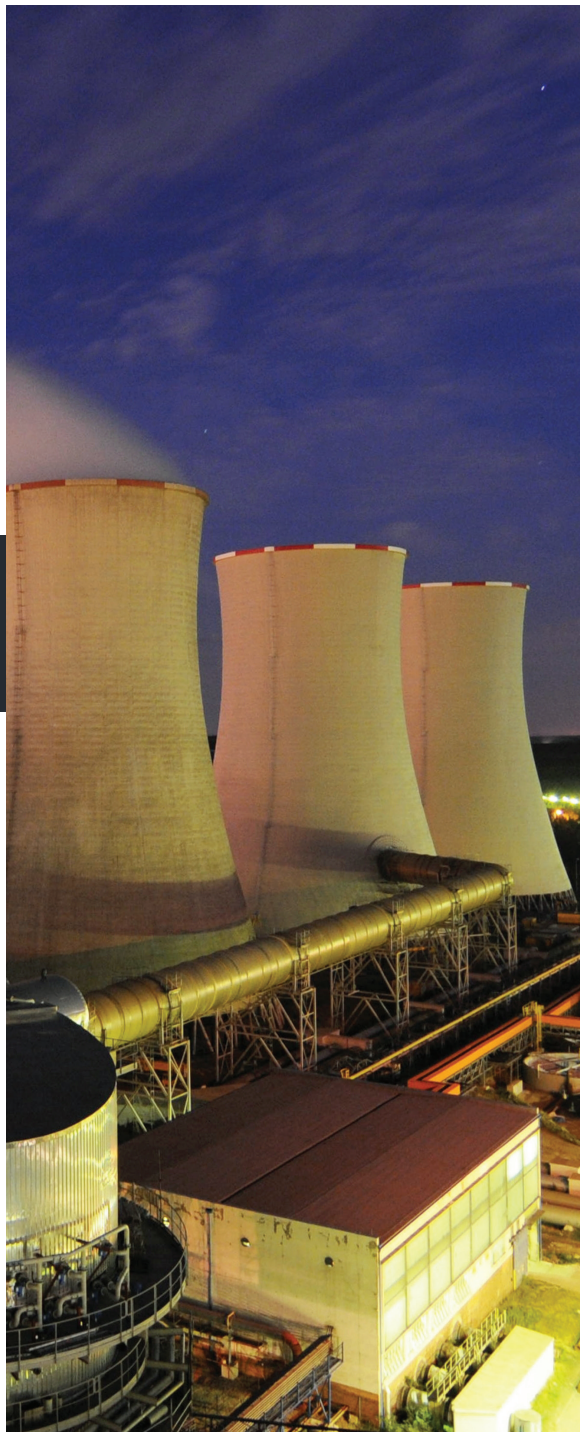
UNION LINE FR WOVEN BUTTON DOWN

- Arc Rating: 8.7 cal/cm²
- CAT 2
- Two large chest pockets with flaps and button closure
- Sewn with Nomex® thread
- FR workwear
- USA Made. Union Made.
- Fabric/Material: 7 oz. FR UltraSoft® 88% Cotton, 12% Nylon

OSHA 1910.269	✓
ASTM F1506	✓
NFPA 70E	✓
CSA Z462	✓
ARC RATING	8.7 cal/cm ²
CAT	2
SIZE	SM-4X
STOCK	✓



MTO - Khaki
MTO - Light Blue



FR SWEATSHIRTS

What is the Difference in Flame Resistant (FR) and Arc Rated (AR) Fabric?

This is a great question that is often asked. The simple answer is: **All arc rated fabrics are flame resistant.** However, some **flame resistant fabrics may NOT be arc rated.**

In order to be considered **flame resistant**, a fabric must not melt or drip and cannot exceed the char length (per ASTM F1506, less than 6"; per NFPA 2112, less than 4") or afterflame time when tested according to ASTM D6413, which measures the vertical flame resistance of fabrics. Once the ignition source has been removed, the fabric must self-extinguish, cannot melt or drip, and the char length cannot exceed the test specifications.

Arc rated fabrics are tested to ASTM 1959, which requires any fabric submitted for testing to be flame resistant. This test is used to measure and describe the properties of fabrics in response to convective and radiant energy, generated by an electric arc, in controlled laboratory conditions. By simulating an arc, the test measures the incident energy on fabric that results in a 50% probability of the on-set of second-degree skin burn injury. Arc ratings can be reported to ATPV (Arc Thermal Performance Value) or EBT (EBT Breakopen Threshold).



10119-01



UNION LINE FR SWEATSHIRT

- Arc Rating: 20 cal/cm²
- CAT 2
- Two front pockets
- Cord locks keep hood cinched and in place
- Covered front zipper closure
- USA Made. Union Made.
- Fabric/Material: 14.25 oz 55% Modacrylic, 45% Cotton

OSHA 1910.269	✓
ASTM F1506	✓
NFPA 70E	✓
CSA Z462	✓
NFPA 2112	✓
ARC RATING	20 cal/cm ²
CAT	2
SIZE	SM-4X
STOCK	✓



10196-01 Navy

10196-65 Orange

**ULTRASOFT FR ZIP FRONT HOODIE**

- Arc Rating: 22 cal/cm²
- CAT 2
- Front patch pockets
- Sewn with Nomex® Thread
- Heavy duty zipper
- FR workwear
- USA Made. Union Made.
- Fabric/Material:
11 oz. FR UltraSoft® Fleece
88% Cotton, 12% Nylon

OSHA 1910.269	✓
ASTM F1506	✓
NFPA 70E	✓
CSA Z462	✓
NFPA 2112	✓
ARC RATING	22 cal/cm ²
CAT	2
SIZE	SM-4X
STOCK	✓

Custom Services

Custom Manufacturing

We specialize in custom manufacturing of all types of apparel. Our design team is available to assist in any custom program your customer requires. Our state of the art integrated apparel manufacturing process enables us to not only meet, but exceed your unique specifications. Please contact us for more information regarding custom manufacturing.





10250-01 Navy

10250-65 Orange

**ULTRASOFT FR FLEECE HOODIE**

- Arc Rating: 22 cal/cm²
- CAT 2
- Front pocket
- Sewn with Nomex® Thread
- FR workwear
- USA Made. Union Made.
- Fabric/Material:
11 oz. FR UltraSoft® Fleece
88% Cotton, 12% Nylon



OSHA 1910.269	✓
ASTM F1506	✓
NFPA 70E	✓
CSA Z462	✓
NFPA 2112	✓
ARC RATING	22 cal/cm ²
CAT	2
SIZE	SM-4X
STOCK	✓

Embroidery

Our in-house embroidery department is intergrated into our manufacturing prcesses giving us the option of embroidery on cut panels or if possible, on finished garments. Silk screen capabilities are also integrated in our processes and together these customizing options offer our customers efficiency and cost savings. We will also sew on customer supplied emblems either during the manufacturing process or on finished garments if possible. We can source emblems for you if required.





FR PANTS



Back Feature



25678-06



UNION LINE FR JEAN - DENIM

- Arc Rating - 15 cal/cm²
- CAT 2
- Stylish wash and finishing details
- USA Made. Union Made.
- Fabric/Material: 14.75 oz 57% Cotton, 38% Modacrylic, 5% Nylon

OSHA 1910.269	√
ASTM F1506	√
NFPA 70E	√
CSA Z462	√
ARC RATING	15 cal/cm ²
CAT	2
WAIST	30" - 46" (Even Sizes)
INSEAM	30" - 34" (Even Sizes)
STOCK	√



Back Feature



25775-01



UNION LINE FR DUNGAREE - NAVY

- Arc Rating: 12 cal/cm²
- CAT 2
- Lightweight, breathable fabric
- USA Made. Union Made.
- Fabric/Material: 8 oz 54% Cotton, 28% Modacrylic, 10% Aramid, 8% Lyocell

OSHA 1910.269	√
ASTM F1506	√
NFPA 70E	√
CSA Z462	√
NFPA 2112	√
ARC RATING	12 cal/cm ²
CAT	2
WAIST	30" - 46" (Even Sizes)
INSEAM	30" - 34" (Even Sizes)
STOCK	√



Back Feature



25775-12



UNION LINE FR DUNGAREE - TAN

- Arc Rating: 12 cal/cm²
- CAT 2
- Lightweight, breathable fabric
- USA Made. Union Made.
- Fabric/Material: 8 oz 54% Cotton, 28% Modacrylic, 10% Aramid, 8% Lyocell

OSHA 1910.269	√
ASTM F1506	√
NFPA 70E	√
CSA Z462	√
NFPA 2112	√
ARC RATING	12 cal/cm ²
CAT	2
WAIST	30" - 46" (Even Sizes)
INSEAM	30" - 34" (Even Sizes)
STOCK	√



FR OUTERWEAR



15079-67

**UNION LINE FR DUCK LINED BIB**

- Arc Rating: 50 cal/cm²
- CAT 4
- Heavy duty construction
- Sewn with Nomex® thread
- FR Workwear
- USA Made. Union Made.
- Fabric/Material: 11 oz. UltraSoft® 88% Cotton, 12% Nylon



OSHA 1910.269	✓
ASTM F1506	✓
NFPA 70E	✓
CSA Z462	✓
ARC RATING	50 cal/cm ²
CAT	4
SIZE	SM-4X
STOCK	✓



30393-67

**UNION LINE FR DUCK LINED HOODED JACKET**

- Arc Rating: 46 cal/cm²
- CAT 4
- Drawstring hood; Heavy duty construction
- Two patch pockets and inside pocket
- Covered zip front with FR hook + loop closure
- Nomex® cuffs and waist
- USA Made. Union Made.
- Fabric/Material: 11 oz. UltraSoft® 88% Cotton, 12% Nylon



OSHA 1910.269	✓
ASTM F1506	✓
NFPA 70E	✓
CSA Z462	✓
ARC RATING	46 cal/cm ²
CAT	4
SIZE	SM-4X
STOCK	✓



30923-67

**UNION LINE FR DUCK LINED CHORE JACKET**

- Arc Rating: 50 cal/cm²
- CAT 4
- Heavy duty construction
- Covered zip front with FR hook + loop closure
- FR Workwear
- USA Made. Union Made.
- Fabric/Material: 11 oz. UltraSoft® 88% Cotton, 12% Nylon



OSHA 1910.269	✓
ASTM F1506	✓
NFPA 70E	✓
CSA Z462	✓
ARC RATING	50 cal/cm ²
CAT	4
SIZE	SM-4X
STOCK	✓

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HOW TO ORDER

Call us at

800-323-2442

Email us at

NSARubinCS@thinknsa.com

Our team is available during
normal business hours

M-F, 8AM - 6PM, EST.





Union Line
2241 S. Halsted St.
Chicago, IL 60608

unionmadeclothing.com
1.800.323.2442